

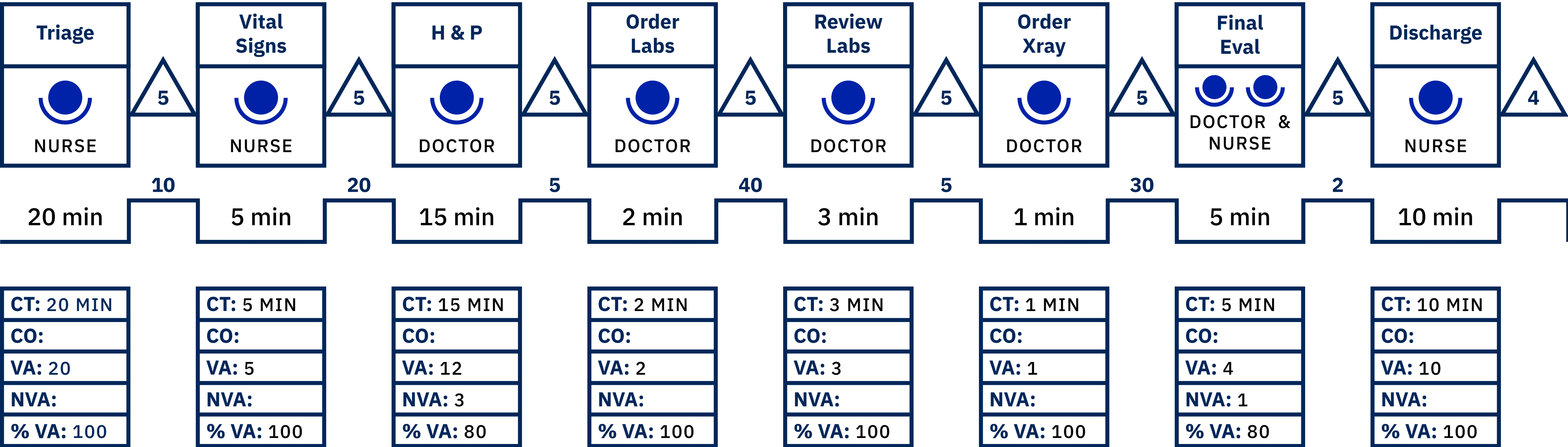
VALUE STREAM MAP

- ☒ Current State
- ☐ Future State

Boundaries

From: Arrival ED
To: Discharge ED

Value Stream Name: Emergency Rm Visit
Author: Fred Southwick
Date Prepared: 8-4-24



Lead Time: 173 MIN	
Processing Time: 61 MIN	Physician: 26 MIN
Change Over Time	
Takt Time = $\frac{\text{Available Time}}{\text{Demand}} = \frac{720 \text{ MIN}}{24 \text{ PATIENTS}} = 30 \text{ MIN/PT}$	
Value Added Time: 57 MIN	
Physician: 22 MIN	
% VA: 93	
% NVA: 7	