

# VALUE STREAM MAP

- ☒ Current State
- ☐ Future State

## Boundaries

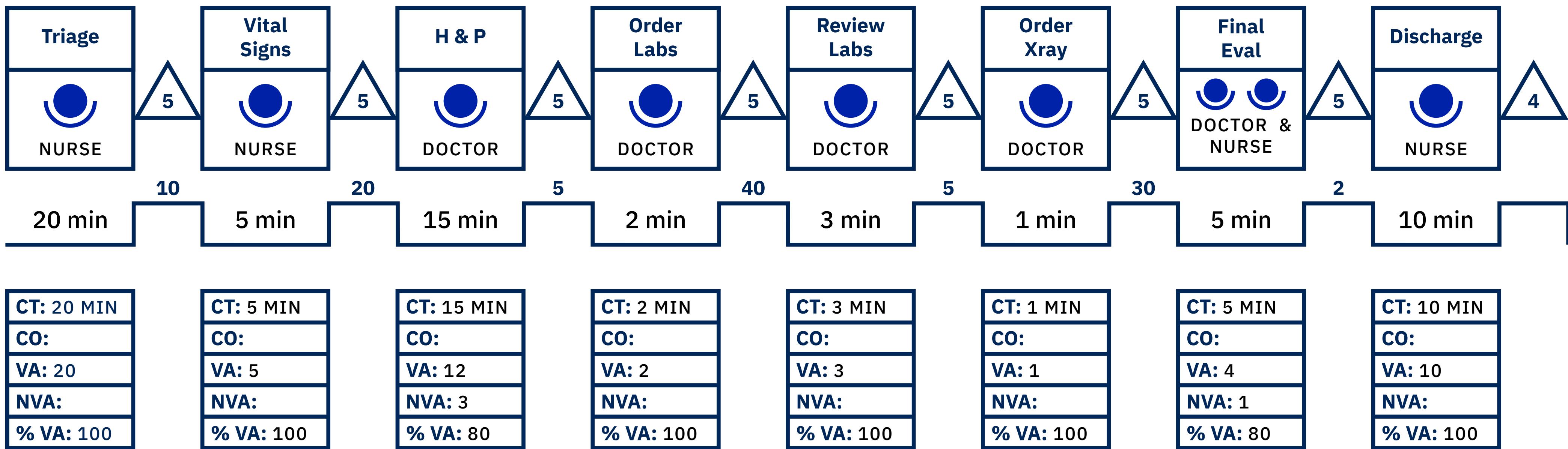
From: Arrival ED

To: Discharge ED

Value Stream Name: Emergency Rm Visit

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Lead Time: 173 MIN
Processing Time: 61 MIN      Physician: 26 MIN
Change Over Time
Takt Time = $\frac{\text{Available Time}}{\text{Demand}}$ $\frac{720 \text{ MIN}}{24 \text{ PATIENTS}} = 30 \text{ MIN/PT}$
Value Added Time: 57 MIN      Physician: 22 MIN
% VA: 93
% NVA: 7